

19/06/17

# EM4 MODBUS TCP/IP ADDRESSING

## CROUZET TOUCH TUTORIAL



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- Modbus TCP/IP: CTS  $\Leftrightarrow$  em4 ETHERNET Bit Addressing Example
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# TERMINOLOGY

- Crouzet Touch → Touchscreen of the Crouzet Automation nano-PLC range
- CTS = Crouzet Touch Soft → Programming software of the Crouzet Touch range
- BIN/DEC Converter → Binary (16-bit) to decimal (16-bit integer) convertor
- TCP/IP → Transmission Control Protocol / Internet Protocol

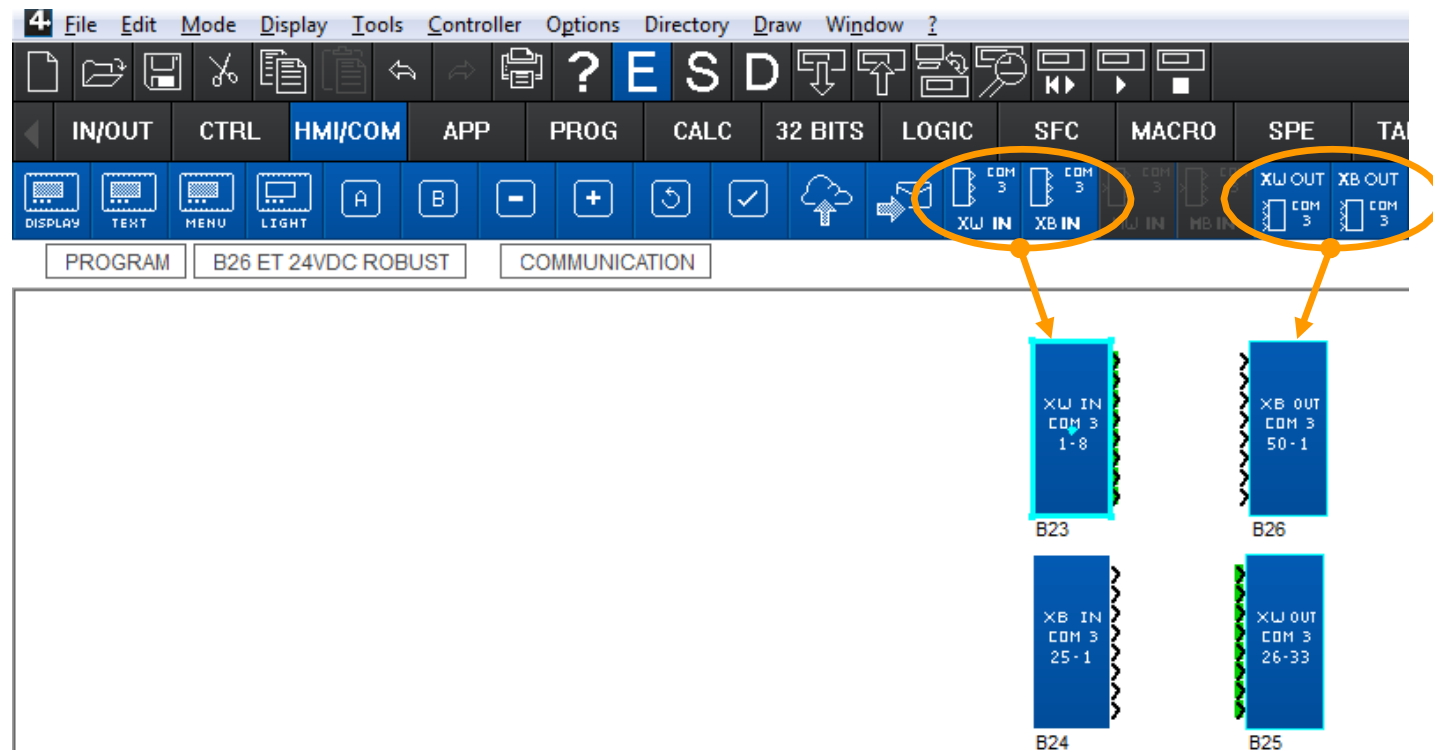
# CROUZET TOUCH TO EM4 ETHERNET (MODBUS TCP/IP) WIRING

# Crouzet Touch to em4 ETHERNET (Modbus TCP/IP) Wiring



- The screens with Ethernet TCP / IP communication are CTP104-E, CTP107-E and CTP110-E
- To connect the screen to the em4 nano PLC, use a standard Ethernet cable (CAT5e or higher)

# EM4 ETHERNET (MODBUS TCP/IP) ADDRESSES (REMINDER)



Drag and drop the *COM 3* functions into your worksheet.

*XW IN* ⇒ Word input from network, 8 inputs each, can be used 3 times, allows to enter 24 words into an em4 program.

*XB IN* ⇒ Bit input from network, 8 inputs each, can be used 2 times, allows to enter 16 bit into an em4 program.

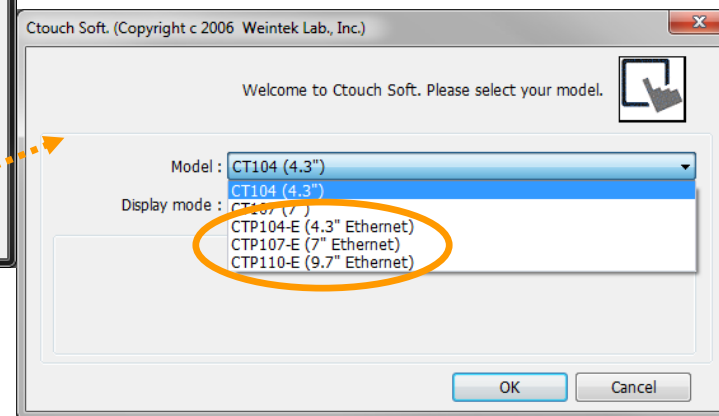
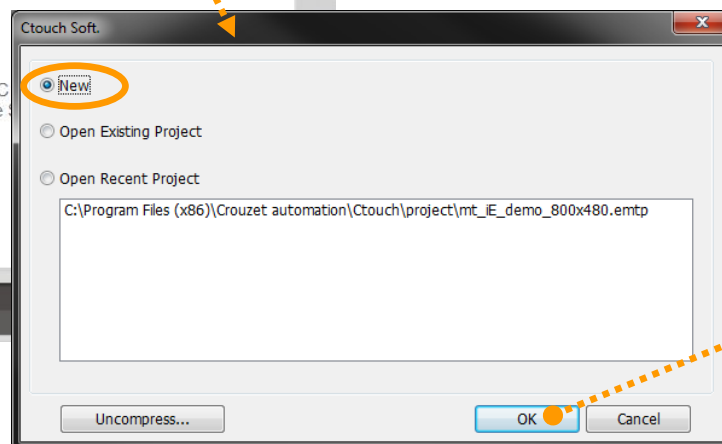
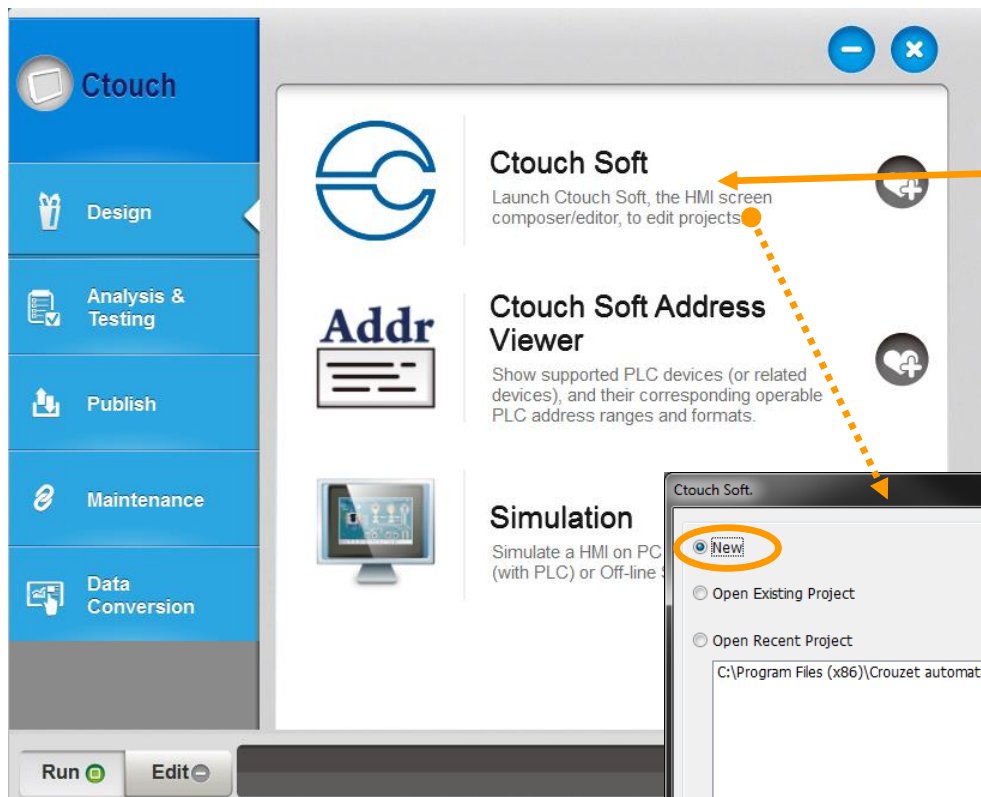
*XW OUT* ⇒ Word output to network, 8 outputs each, can be used 3 times, allows to make 24 words accessible to a network.

*XB OUT* ⇒ Bit output to network, 8 outputs each, can be used 2 times, allows to make 16 bit accessible to a network.



# CROUZET TOUCH SOFT- DEFINING THE MODBUS TCP/IP NETWORK

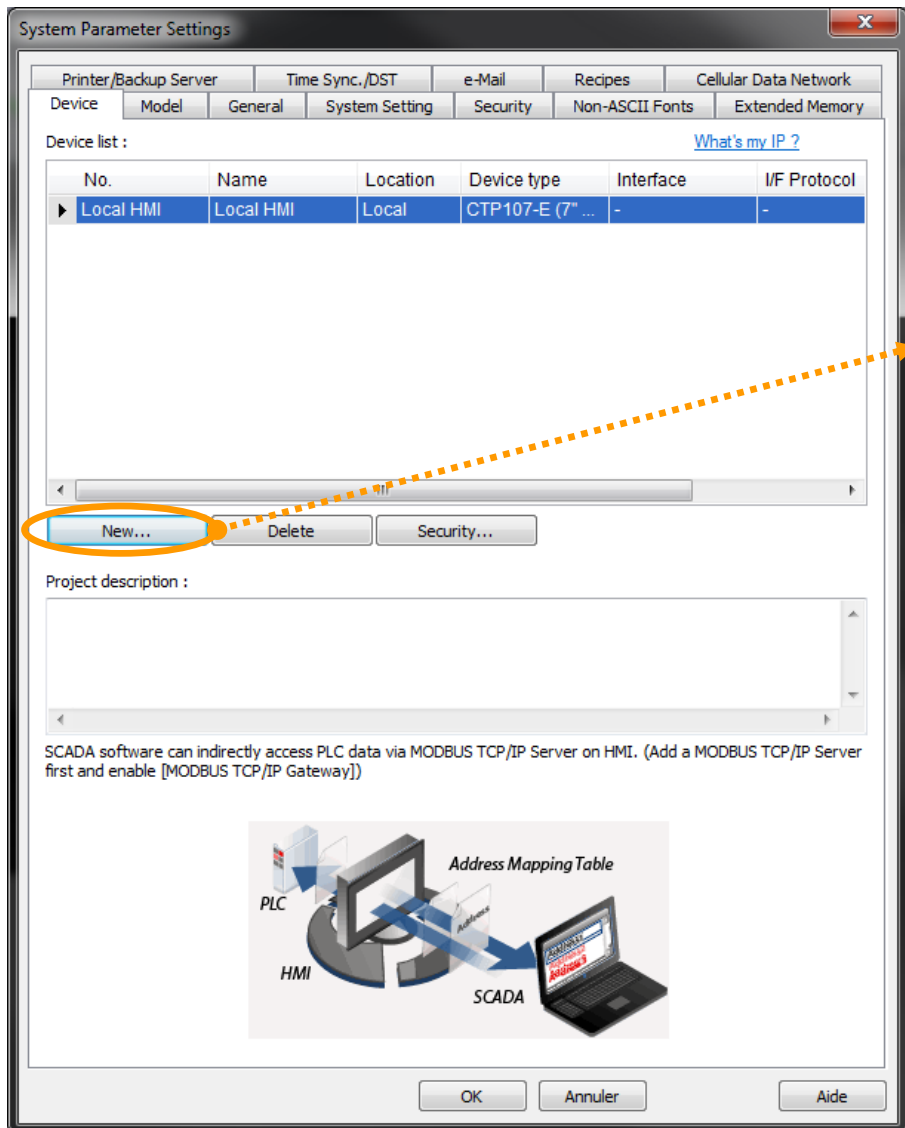
# Crouzet Touch Soft - Defining the Modbus TCP/IP Network



In order to define the Modbus TCP/IP network in the *Crouzet Touch Soft*.

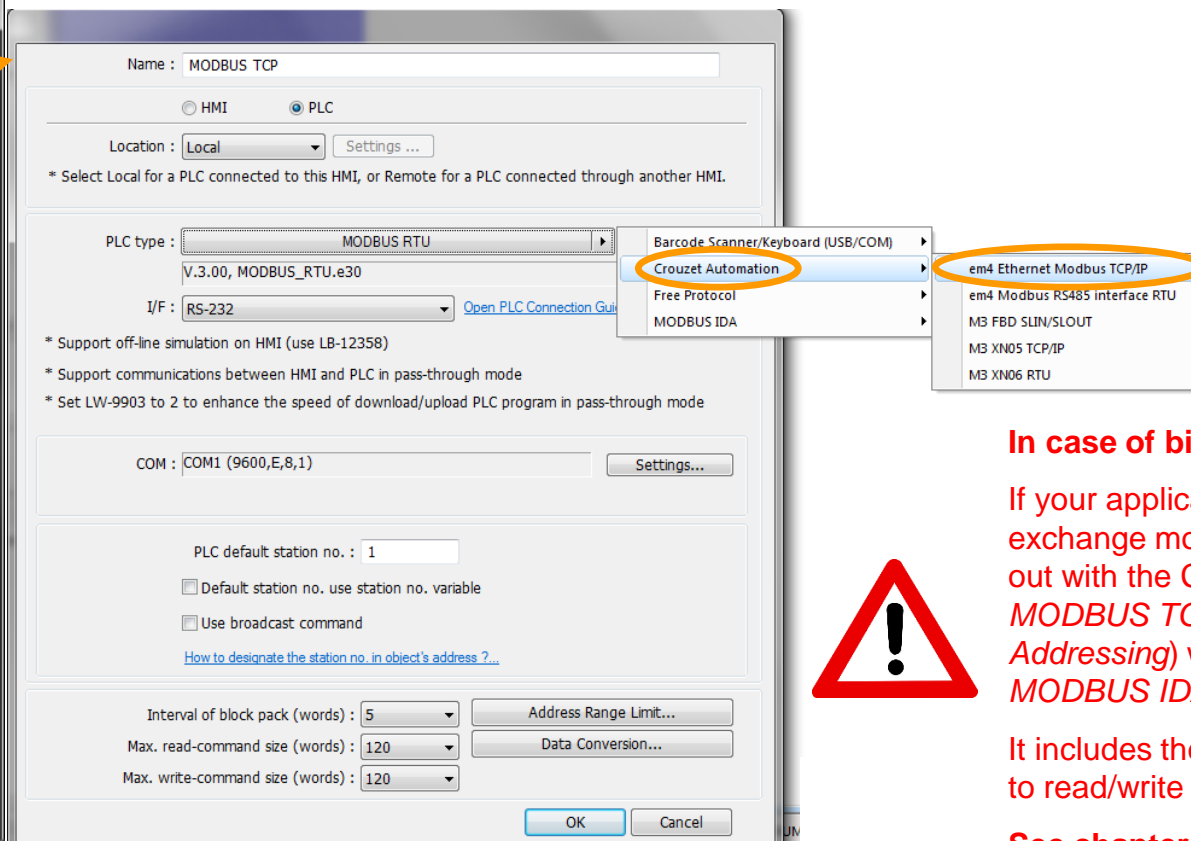
- Click on **Ctouch Soft** in the **Utility Manager**
- Select **New** to create a new project
- Click **OK**
- Then select the *Crouzet Touch* screen version that is to be used and confirm by click on **OK**

# Crouzet Touch Soft - Defining the Modbus TCP/IP Network



In the **System Parameter Settings** window that opens click **New** to define the *Device* (the network)

- In **PLC type** select **Crouzet Automation**, then click on **em4 Ethernet Modbus TCP/IP**



**In case of bit communication only:**

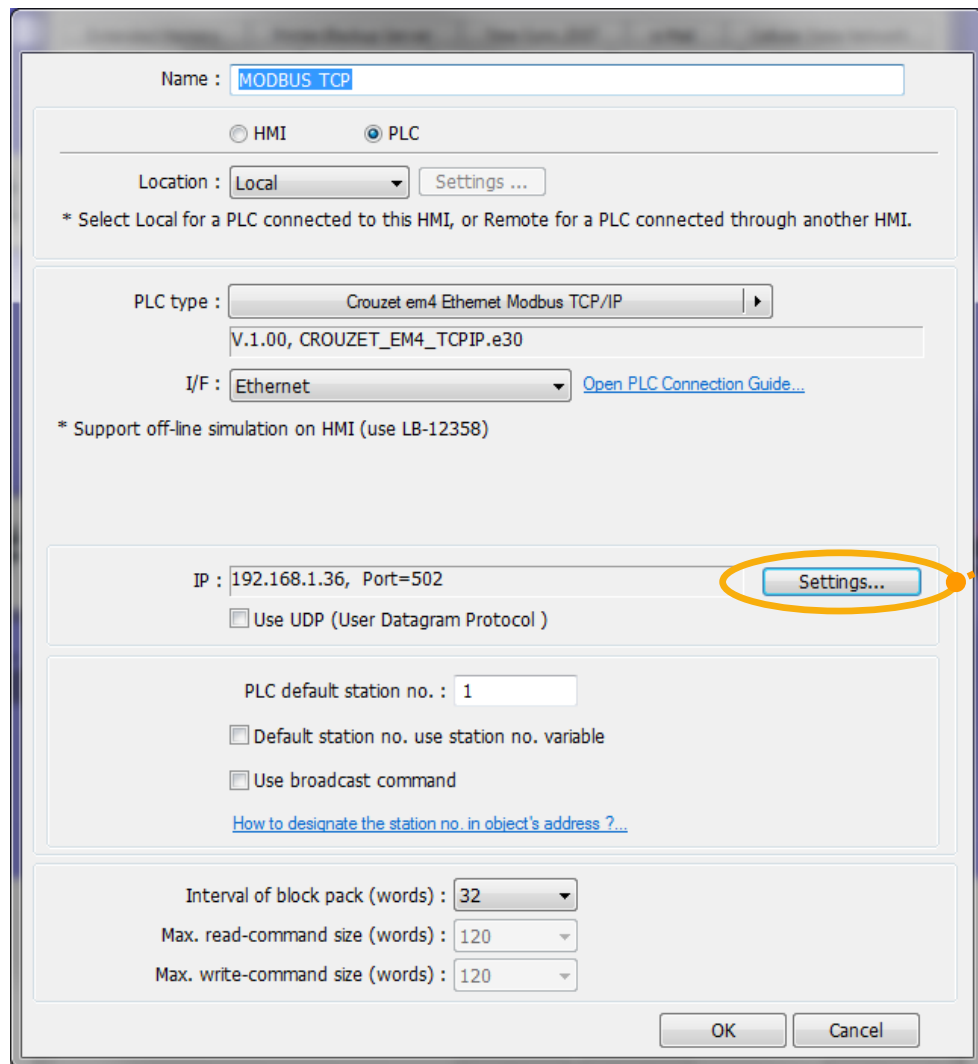
If your application requires to exchange more than 16 bit in or 16 bit out with the Crouzet Touch, select **MODBUS TCP/IP (Zero-based Addressing)** which is listed under **MODBUS IDA**.

It includes the **4x\_bit** function allowing to read/write a bit in a register.

**See chapter page 27**



# Crouzet Touch Soft - Defining the Modbus TCP/IP Network



Name : MODBUS TCP

☐ HMI ☒ PLC

Location : Local [Settings ...](#)

\* Select Local for a PLC connected to this HMI, or Remote for a PLC connected through another HMI.

PLC type : Crouzet em4 Ethernet Modbus TCP/IP  
V.1.00, CROUZET\_EM4\_TCPIP.e30

I/F : Ethernet [Open PLC Connection Guide...](#)

\* Support off-line simulation on HMI (use LB-12358)

IP : 192.168.1.36, Port=502 [Settings...](#)

☐ Use UDP (User Datagram Protocol)

PLC default station no. : 1

☐ Default station no. use station no. variable

☐ Use broadcast command

[How to designate the station no. in object's address ?...](#)

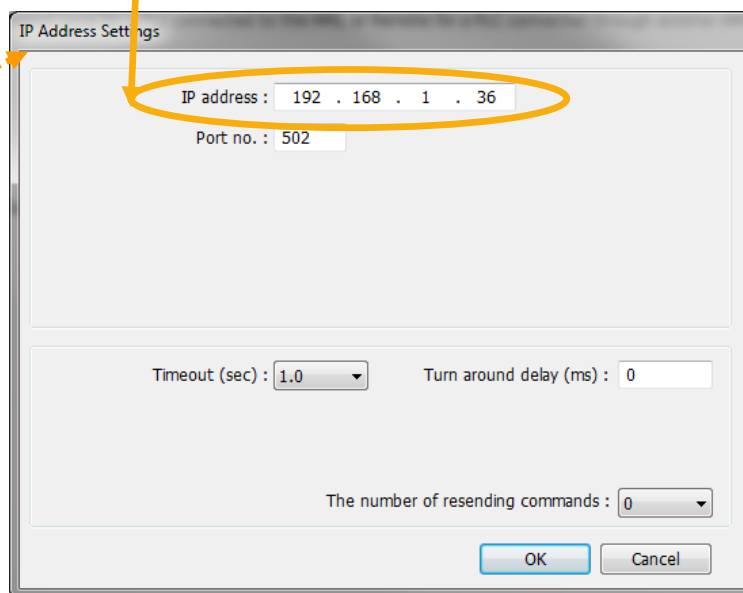
Interval of block pack (words) : 32

Max. read-command size (words) : 120

Max. write-command size (words) : 120

OK Cancel

- Click **Settings** to define the communication parameters (IP address)
- The **IP address** of Crouzet Touch, em4 and the computer need to be **different** but part of the **same subnet**



IP Address Settings

IP address : 192 . 168 . 1 . 36

Port no. : 502

Timeout (sec) : 1.0 Turn around delay (ms) : 0

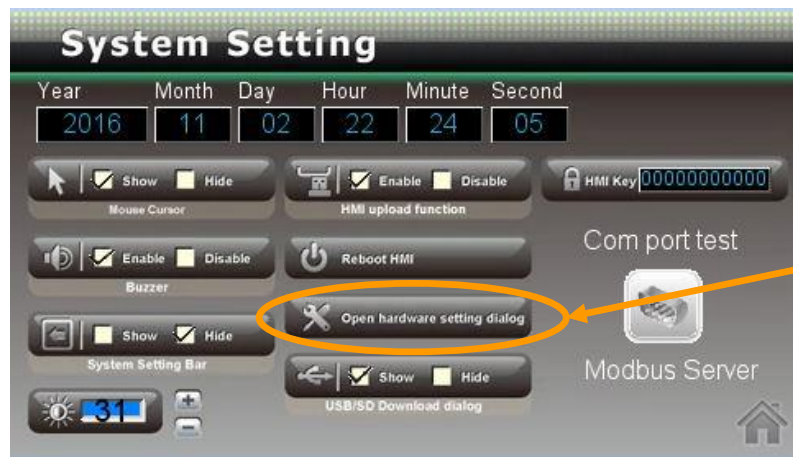
The number of resending commands : 0

OK Cancel

# CROUZET TOUCH – IP ADDRESS PARAMETERS



- Click on the ***tool icon*** on the home page



- Click on ***Open hardware setting dialog*** button

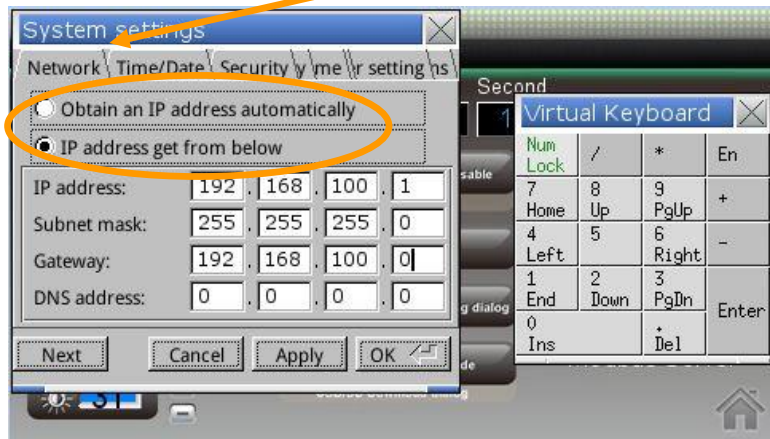
# Crouzet Touch – IP Address Parameters



Enter default password 111111 using the virtual keyboard on the Crouzet Touch and press **OK**

Select the **Network** tab :

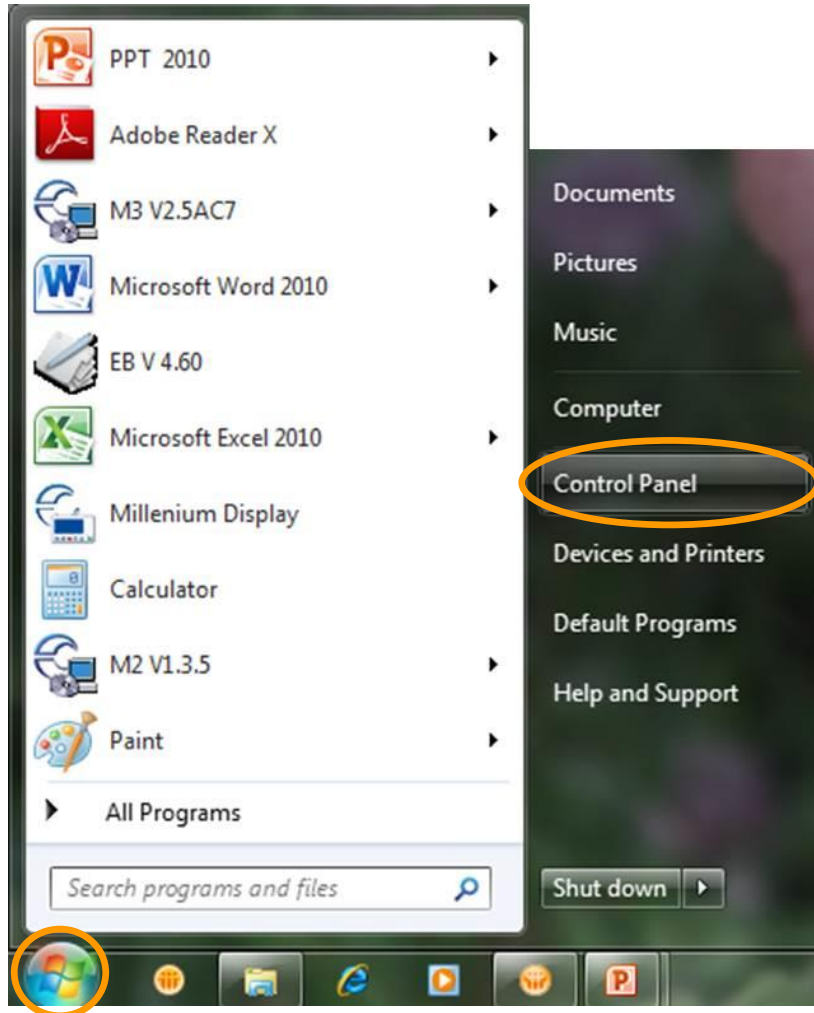
- When we choose **Obtain an IP address automatically** we don't have to configure the IP address for the screen and computer.
- If we select the option **IP address get from below**, then enter the IP, subnet mask and gateway. After click on **Apply** button and **OK**



The **IP address** of Crouzet Touch, em4 and the computer need to be **different** but part of the **same subnet**



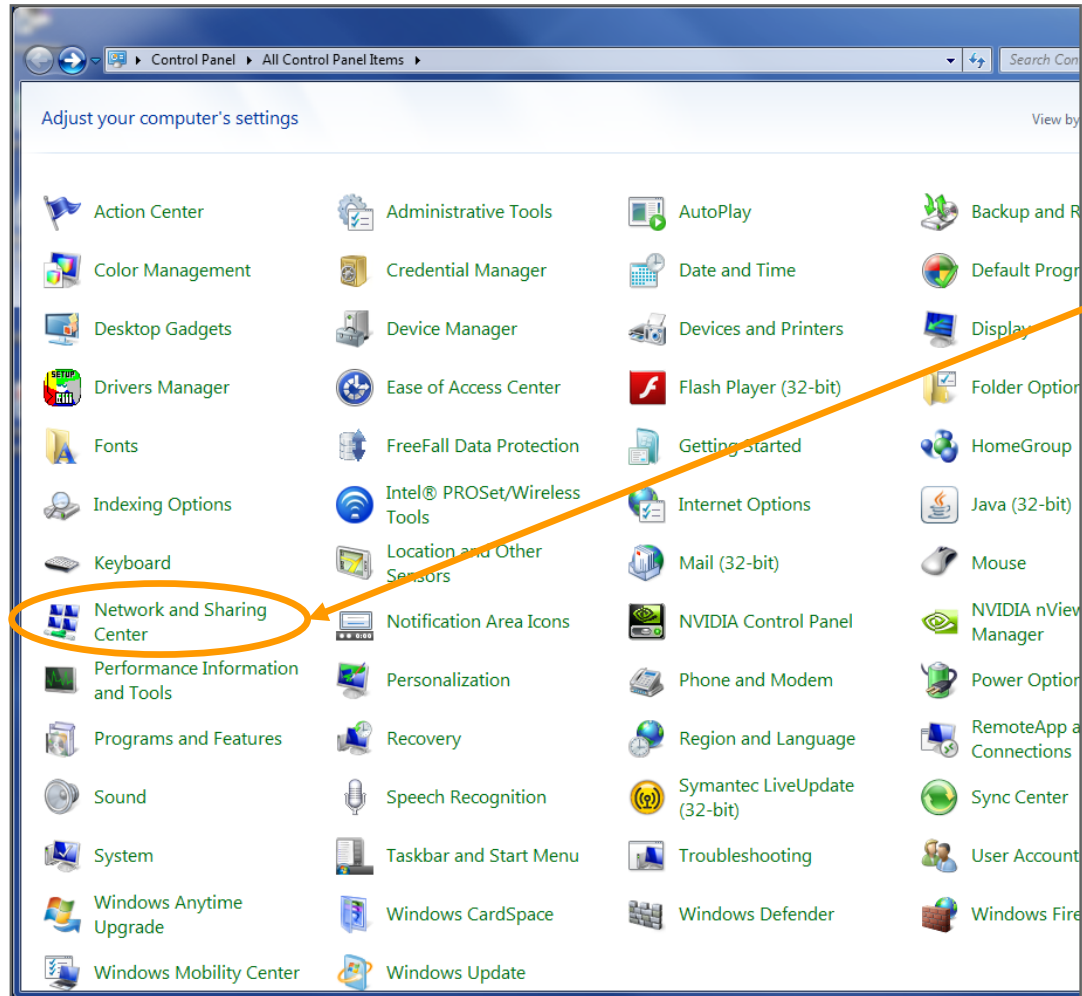
- Setting the IP address of the PC under Win7



- Click *start menu*, then **Control Panel**

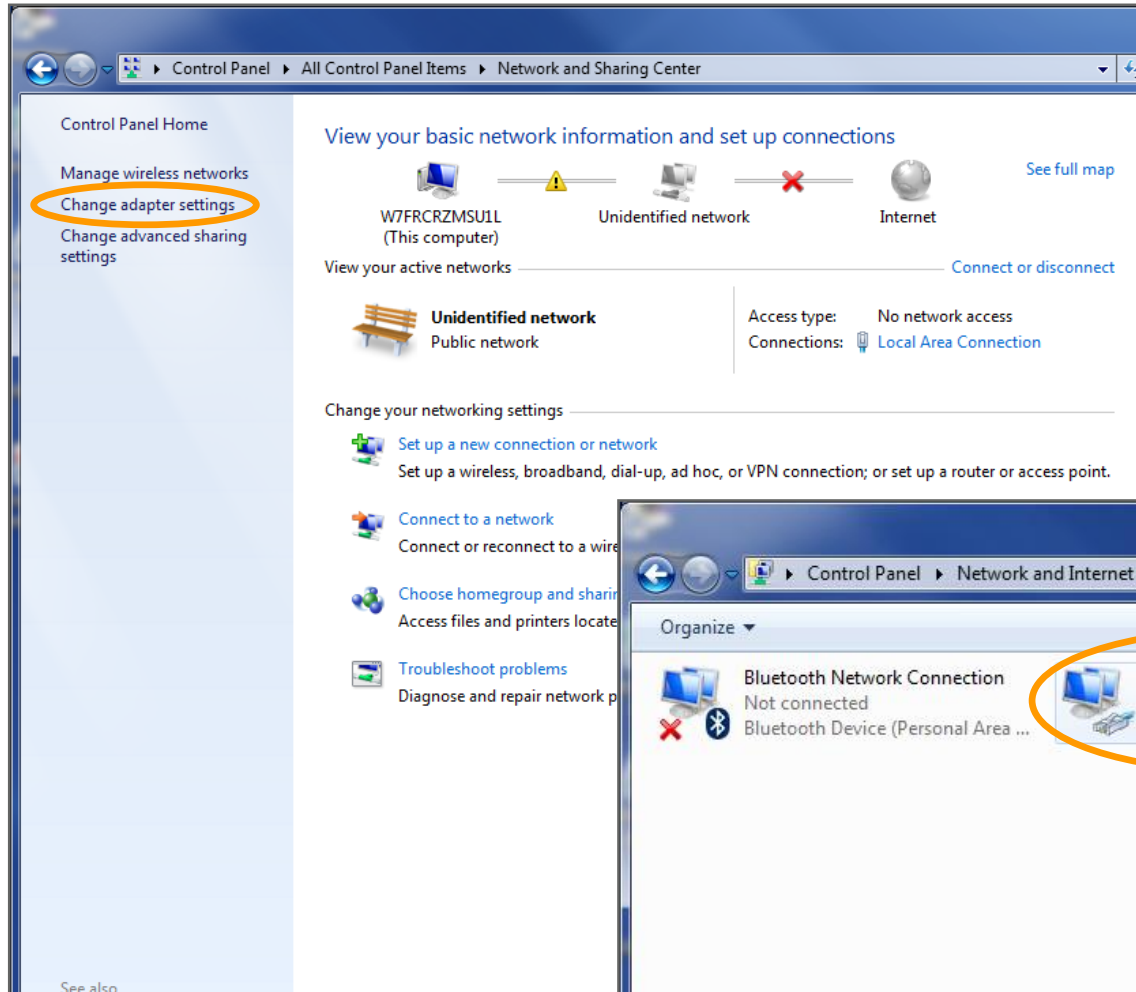


- Setting the IP address of the PC under Win7

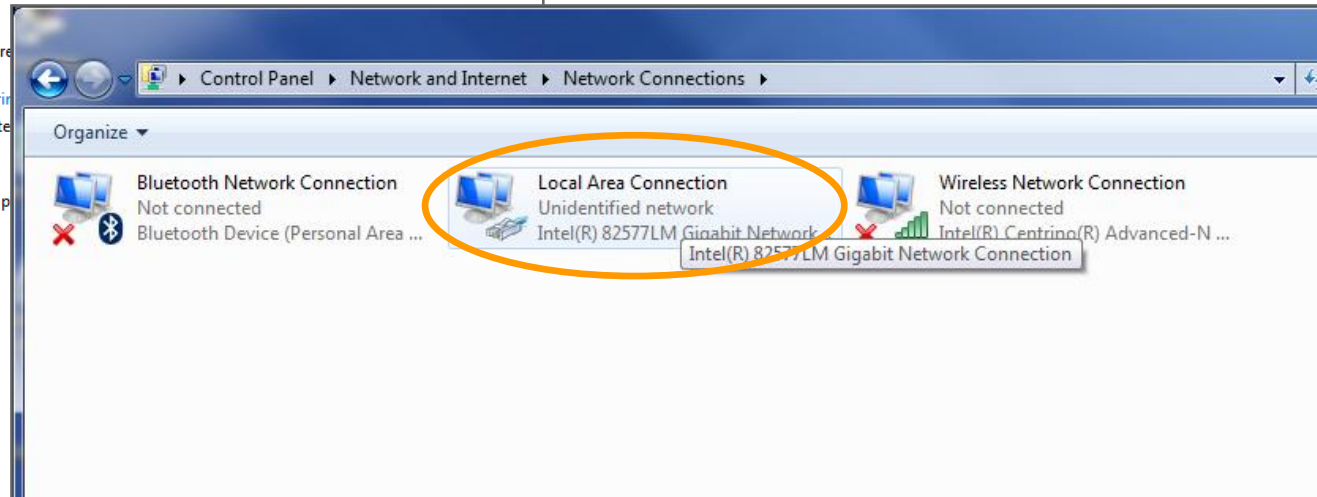


- If you are on *View Icons* click on **Network and Sharing Center** in the window that opens

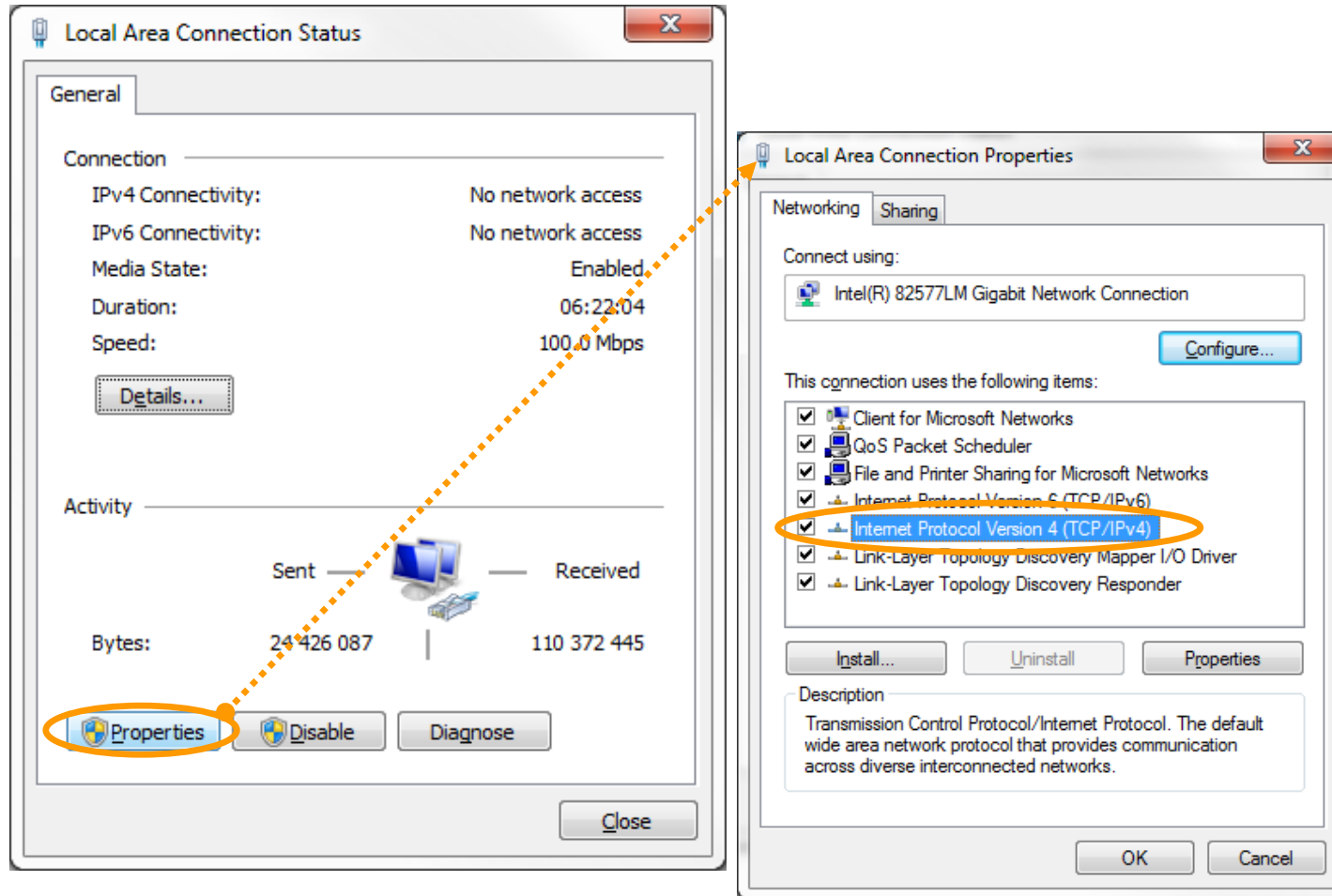
- Setting the IP address of the PC under Win7



- In **Network and sharing center** click on **Change adapter settings**
- In the next window click on **Local Area Connection**

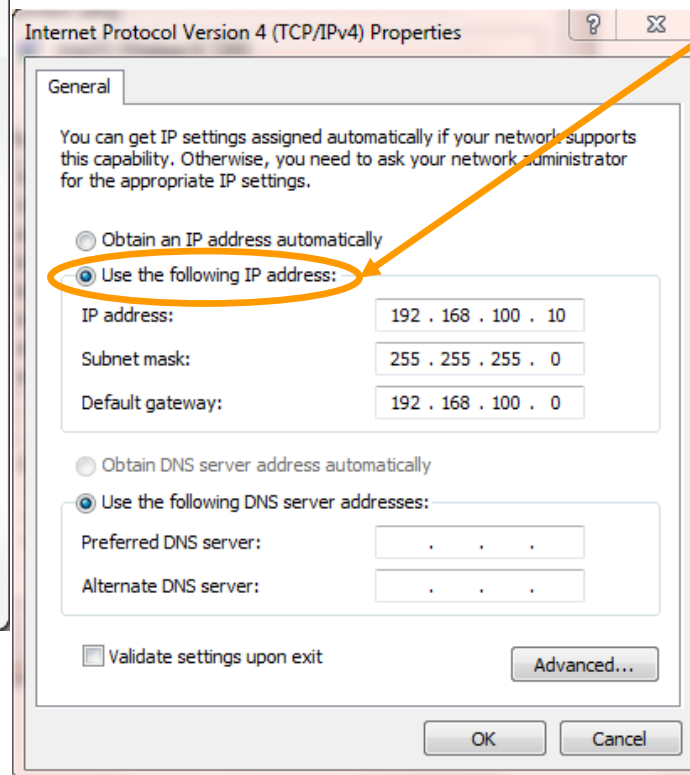
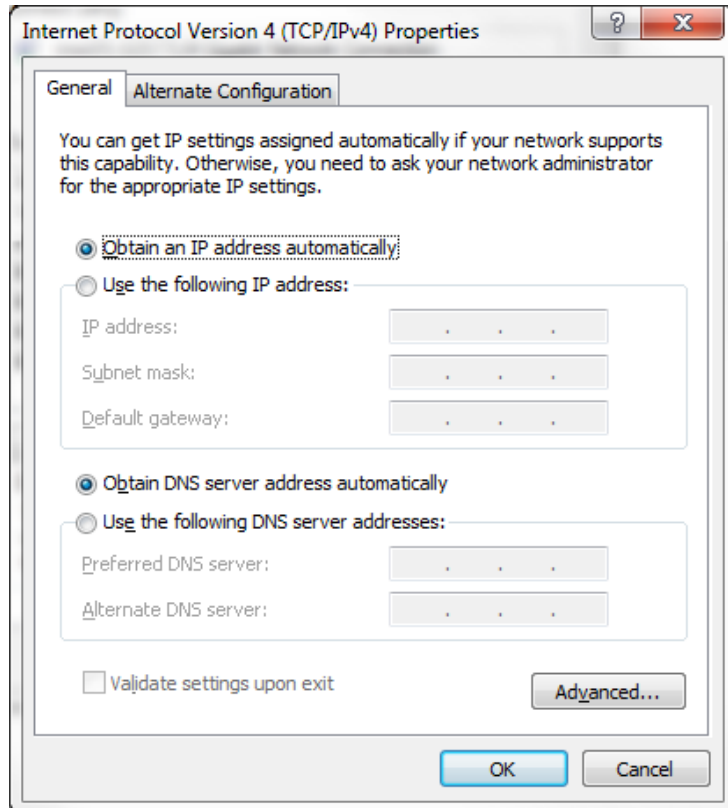


- Setting the IP address of the PC under Win7



- Click on **Properties**
- Then double click on **Internet Protocol Version 4**

- Setting the IP address of the PC under Win7



- To use a static IP address, tick **Use the following IP address** then enter the **IP address**, **Subnet mask** and **Default gateway**

# MODBUS TCP/IP: CTS $\Leftrightarrow$ EM4 ETHERNET WORD ADDRESSING EXAMPLE

# Modbus TCP/IP: CTS $\Leftrightarrow$ em4 ETHERNET

## Word Addressing Example

Writing a value from Crouzet Touch to em4 ETHERNET

$\Rightarrow$  em4: COM 3, XW IN 8



$\Rightarrow$  CTS: *Device type* XWIN, *Address* 8  
write address XW IN 8

PLC : Crouzet em4 Ethernet Modbus TCP/IP

Device type : XWIN

Address : 8

Address format : DD [range : 1 ~ 24]

Reading a value by the Crouzet Touch from em4 ETHERNET

$\Rightarrow$  em4: COM 3, XW OUT 33



$\Rightarrow$  CTS: *Device type* XWOUT, *Address* 33  
read address XW OUT 33

PLC : Crouzet em4 Ethernet Modbus TCP/IP

Device type : XWOUT

Address : 33

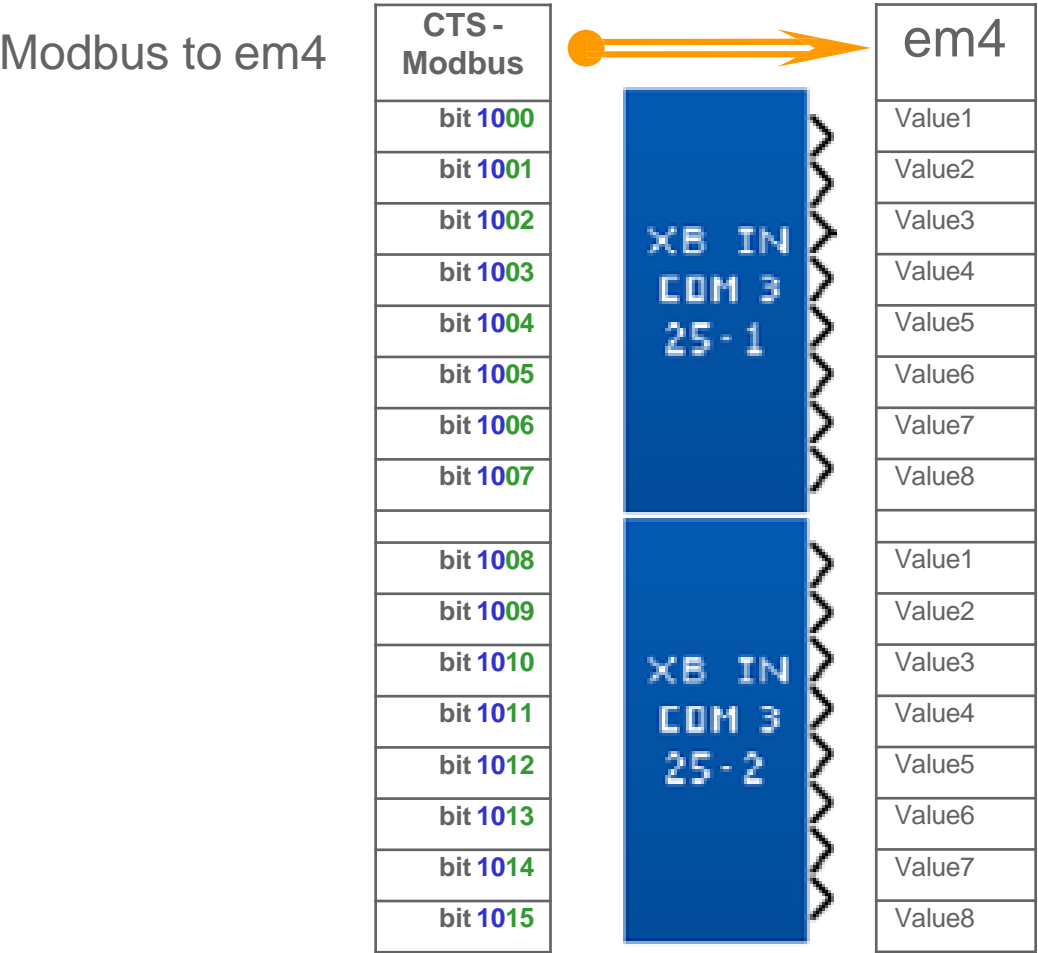
Address format : DD [range : 26 ~ 49]

# MODBUS TCP/IP: CTS $\Leftrightarrow$ EM4 ETHERNET BIT ADDRESSING EXAMPLE

# Modbus TCP/IP: CTS ⇔ em4 ETHERNET

## Bit Addressing Example

Crouzet Touch soft: write/read a bit to em4 ETHERNET via Modbus TCP/IP

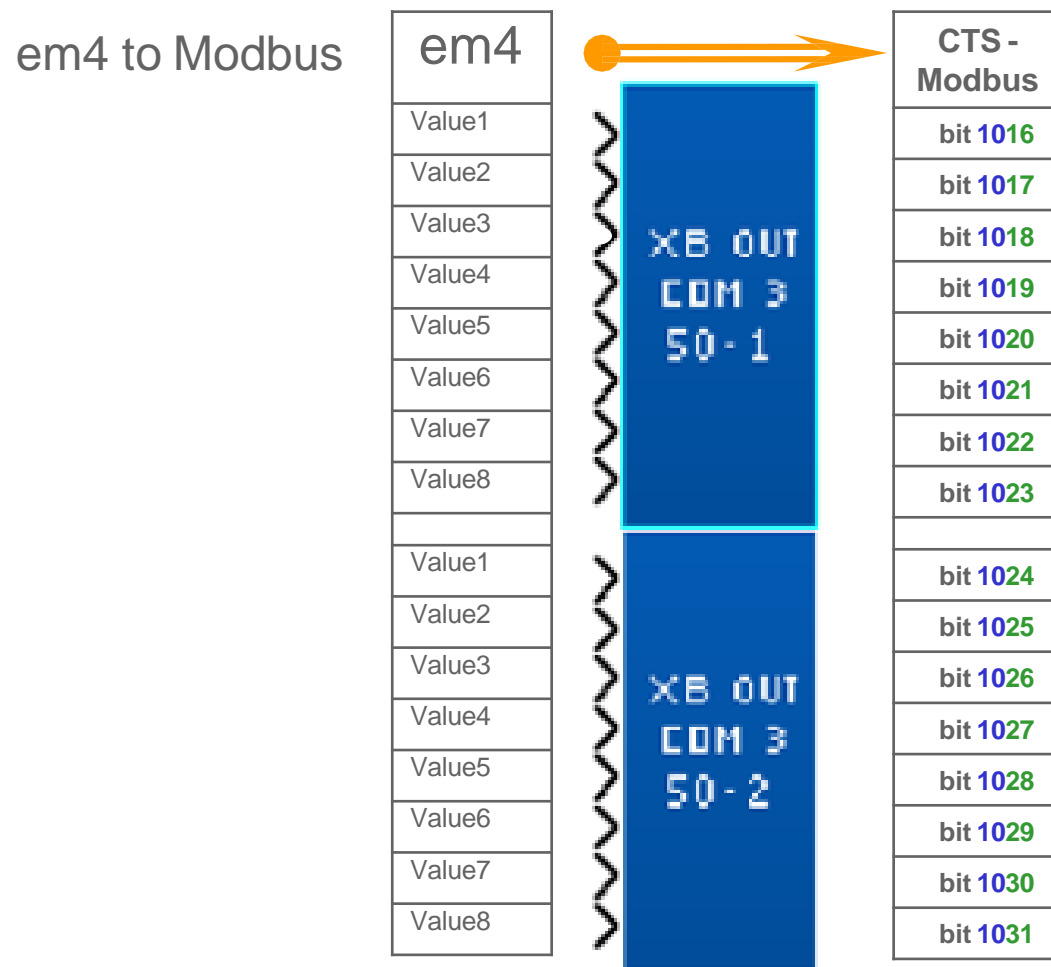




# Modbus TCP/IP: CTS ⇔ em4 ETHERNET

## Bit Addressing Example

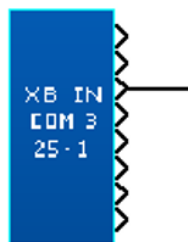
Crouzet Touch soft: reading a bit from em4 ETHERNET via Modbus TCP/IP



# Modbus TCP/IP: CTS $\Leftrightarrow$ em4 ETHERNET

## Bit Addressing Example

Writing a bit from the Crouzet Touch to em4  
 $\Rightarrow$  em4: COM 3, XB IN 25-1, output Value 3



$\Rightarrow$  CTS: *Device type*: XBIN\_Bit, *Address*: 1002  
 write address XB IN 25-1

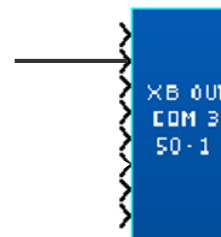
PLC : Crouzet em4 Ethernet Modbus TCP/IP

Device type : XBIN\_Bit

Address : 1002

Address format : DDdd [range : 1000 ~ 1031, dd (bit no.) : 00 ~ 31]

Reading a bit by the Crouzet Touch from em4  
 $\Rightarrow$  em4: COM 3, XB OUT 50-1, input Value 2



$\Rightarrow$  CTS: *Device type*: XBOU\_Bit, *Address*: 1017  
 read address XB OUT 50-1

PLC : Crouzet em4 Ethernet Modbus TCP/IP

Device type : XBOU\_Bit

Address : 1017

Address format : DDdd [range : 1000 ~ 1031, dd (bit no.) : 00 ~ 31]

# **MODBUS TCP/IP (ZERO-BASED ADDRESSING): CTS $\Leftrightarrow$ EM4 ETHERNET WORD ADDRESSING EXAMPLE AND BIT ADDRESSING EXAMPLE USING BIN/DEC CONVERTER FB'S**

# Modbus TCP/IP (Zero-based Addressing): CTS ⇔ em4 ETHERNET Word Addressing Example

Having chosen MODBUS TCP/IP (Zero-based Addressing) select the 4x function in *Device type* under *Settings* for CTS Objects communicating words, and the 4x\_Bit function in *Device type* for Objects communicating a bit status

Writing a value from Crouzet Touch to em4 ETHERNET  
⇒ em4: COM 3, XW IN 8



⇒ CTS: *Device type* 4x, *Address* 8  
write address XW IN 8

PLC : MODBUS TCP/IP (Zero-based Addressing)

Device type : 4x

Address : 8

Address format : DDDDD [range : 0 ~ 65535]

Reading a value by the Crouzet Touch from em4 ETHERNET  
⇒ em4: COM 3, XW OUT 33



⇒ CTS: *Device type* 4x, *Address* 33  
read address XW OUT 33

PLC : MODBUS TCP/IP (Zero-based Addressing)

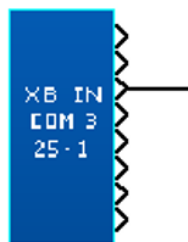
Device type : 4x

Address : 33

Address format : DDDDD [range : 0 ~ 65535]

# Modbus TCP/IP (Zero-based Addressing): CTS $\Leftrightarrow$ em4 ETHERNET Bit Addressing Example

Writing a bit from the Crouzet Touch to em4 ETHERNET  
 $\Rightarrow$  em4: COM 3, XB IN 25-1, output Value 3



$\Rightarrow$  CTS: *Device type*: 4x\_Bit, *Address*: 2502  
 write address XB IN 25-1

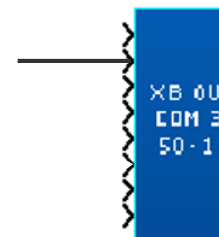
PLC : MODBUS TCP/IP (Zero-based Addressing)

Device type : 4x\_Bit

Address : 2502

Address format : DDDDDdd [range : 0 ~ 6553515, dd (bit no.) : 00 ~ 15]

Reading a bit by the Crouzet Touch from em4 ETHERNET  
 $\Rightarrow$  em4: COM 3, XB OUT 50-1, input Value 2



$\Rightarrow$  CTS: *Device type*: 4x\_Bit, *Address*: 5001  
 read address XB OUT 50-1

PLC : MODBUS TCP/IP (Zero-based Addressing)

Device type : 4x\_Bit

Address : 5001

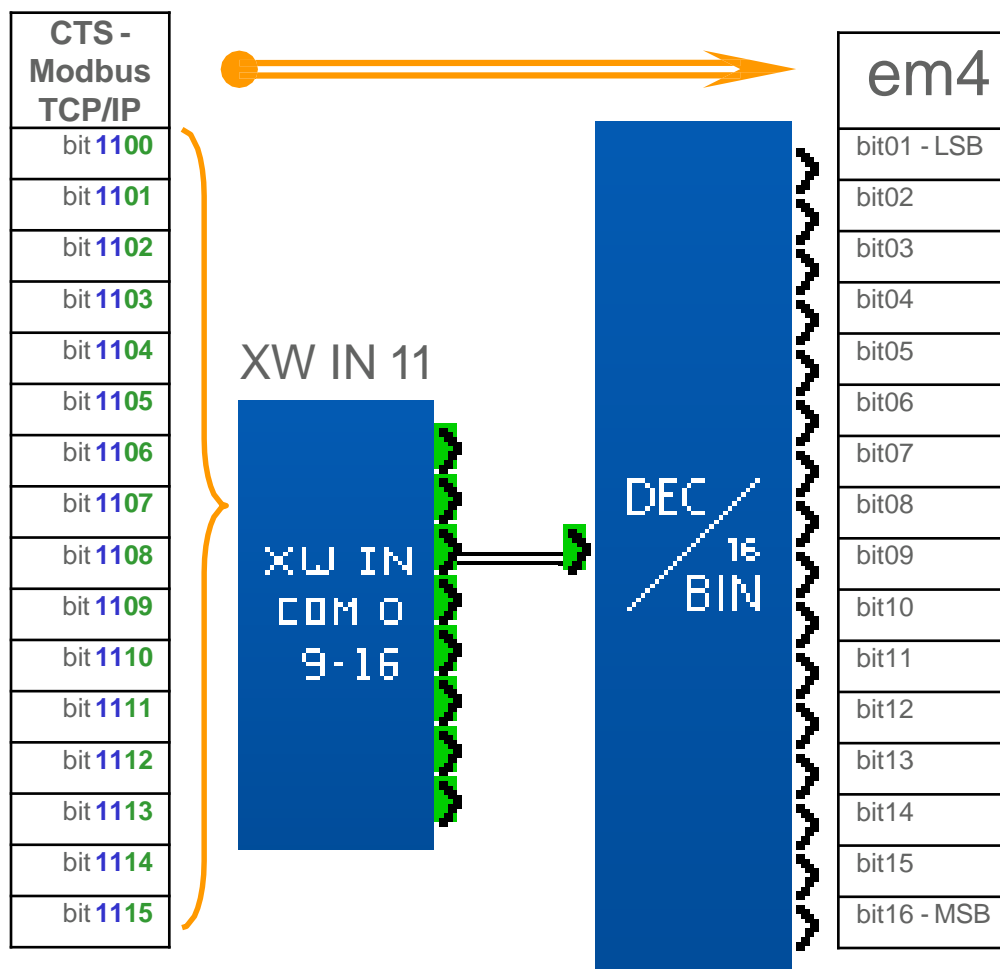
Address format : DDDDDdd [range : 0 ~ 6553515, dd (bit no.) : 00 ~ 15]

# Modbus TCP/IP (Zero-based Addressing): CTS $\Leftrightarrow$ em4 ETHERNET Bit Addressing via Converter

Crouzet Touch soft: write/read a bit to em4 ETHERNET via Modbus TCP/IP (Zero-based Addressing)

Using DEC/BIN converter option

Modbus to em4

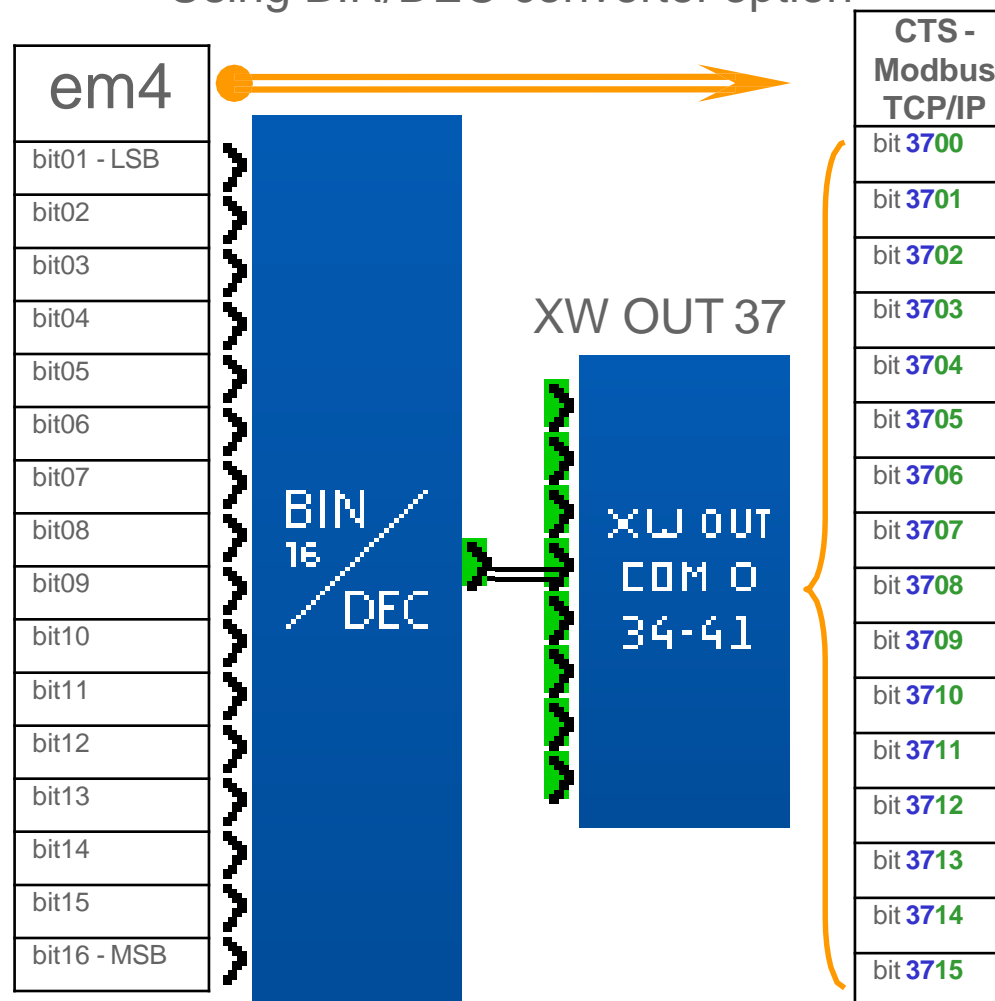


# Modbus TCP/IP (Zero-based Addressing): CTS ⇔ em4 ETHERNET Bit Addressing via Converter

Crouzet Touch soft: reading a bit from em4 ETHERNET via Modbus TCP/IP (Zero-based Addressing)

Using BIN/DEC converter option

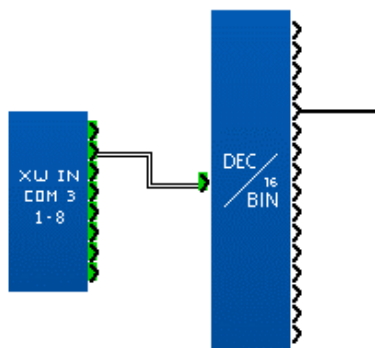
em4 to Modbus



# Modbus TCP/IP (Zero-based Addressing): CTS $\Leftrightarrow$ em4 ETHERNET Bit Addressing via Converter

Writing a bit from the Crouzet Touch to  
em4 ETHERNET

$\Rightarrow$  em4: COM 3, XW IN 2, bit 05



$\Rightarrow$  CTS: *Device type*: 4x\_Bit, *Address*: 204  
write address XW IN 2

PLC : MODBUS TCP/IP (Zero-based Addressing)

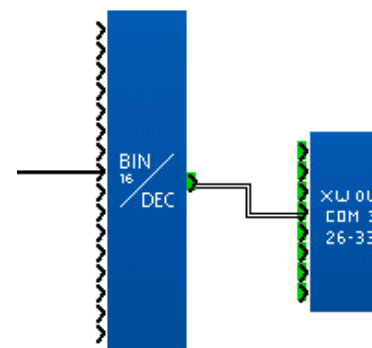
Device type : 4x\_Bit

Address : 204

Address format : DDDDDdd [range : 0 ~ 6553515, dd (bit no.) : 00 ~ 15]

Reading a bit by the Crouzet Touch from  
em4 ETHERNET

$\Rightarrow$  em4: COM 3, XW OUT 29, bit 08



$\Rightarrow$  CTS: *Device type*: 4x\_Bit, *Address*: 2907  
read address XW OUT 29

PLC : MODBUS TCP/IP (Zero-based Addressing)

Device type : 4x\_Bit

Address : 2907

Address format : DDDDDdd [range : 0 ~ 6553515, dd (bit no.) : 00 ~ 15]



# THANK YOU FOR YOUR ATTENTION

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